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This manual can assist owners/operators that may have limited knowledge and experience in the specifics of architectural sheet metal components, specification, fabrication, installation, or evaluation. It can also serve as a procedural inspection guide for experienced professionals who review architectural sheet metal systems regularly.

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This completely revised publication contains the most comprehensive set of recommended practices available for proper design and installation of custom-fabricated architectural sheet metal including roof drainage system design for scuppers, gutters and downspouts.

Architectural Sheet Metal Manual, 7th Edition, 2012 ...

ANSI, the American National Standards Institute, has accredited SMACNA as a standards-setting organization. SMACNA standards and manuals address all facets of the sheet metal and HVAC industry – including duct construction and installation, indoor air quality, energy recovery, roofing and architectural sheet metal, welding, and commissioning.

Technical Resources - SMACNA

An international trade association representing 4,500 contributing contractor firms, that promotes quality and excellence in the sheet metal and air conditioning industry within North America. Provides a list of members, benefits, news and resources.

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CADD drawings of the illustrations in SMACNA's 7th edition of the Architectural Sheet Metal Manual are available for download and use in CAD programs. These drawings illustrate the best practices in custom architectural sheet metal work.

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Architects can use elements from this manual as a guide in developing an architectural sheet metal section of their project specifications. Direct reference to this manual by figure or detail number is encouraged.

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